

LAKERS LAKERS

Laker Vent Engineering Limited

Company Registration No 2001095

ISO9001:2000 Approval No 924229

COMPANY PROFILE

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COMPANY OUTLINE

- ◆ 'Lakers' - Established in 1962 originally known as Lakers (Northern) Limited
- ◆ In 1980-81 Lakers (Northern) Limited and Vent Engineering became two companies completely owned by the Ventre family.
- ◆ In 1991 Laker-Vent Engineering Limited was formed by merging Lakers (Northern) Limited and Vent Engineering Limited

Laker Vent Engineering Limited

- We have a progressive management team who have a "can do" attitude and a spirit of co-operation to achieve project aims.
- In February 1994 we became a Quality Assured Company - Accreditation was carried out by Lloyds Register Quality Assurance to BS EN ISO 9001:2000 Approval Certificate No. 924229.
- The premises are wholly owned by the Company
- Our Mission *"To be recognised as the premier provider of cost effective services in our markets, through dedication to programmes of investment in personnel, controls, technology and procedures while pursuing profitable growth"*.
- We provide the customer with Design & Project Management facility.
- Health & Safety - Laker-Vent Engineering Limited have been awarded British Safety Council Performance Awards 1992 through 2008.
- 2003 we won the European Construction Institute "SME" of the year award
- Our staff consists of a Full Time Qualified QA & S.H.E Director together with Qualified Project and Site Managers
- In-house production of Safety and CDM plans and interfaced method statements incorporating COSHH and Risk Assessments etc.....

PROJECT MANAGEMENT

'Lakers' are relied upon as project professionals in partnership with clients to achieve comprehensive contract goals. From concept through to hand over, 'Lakers' will administer tight controls over costs, planning timing, quality safety and administration.

'Lakers' qualify as 'Principal Contractor', 'Designer' & Contractor under **The CDM Regulations** and can tackle multi-disciplined projects and routine maintenance.

The benefits of placing all project responsibilities with 'Lakers' are immediate. There is only one fixed overhead, covering all aspects of the contract, which ensures tight cost control throughout the term.

The quality management systems that 'Lakers' rigorously keep; ensure that quality standards of workmanship are constantly maintained to a high level.

The Safety of all personnel is paramount to 'Lakers' and our intention is to consistently improve the safety performance of all our employees and sub-contractors.

DETAIL DESIGN

Often by taking fabrication and construction responsibilities in-house, the piping & mechanical detail design team's attention to detail is highly focused at every stage. State of the art CAD technology can be utilised to optimise detail design performance. If required we can partner with a preferred contractor to bring project benefits that incorporate other design interfaces such as civil/structural, Electrical and Instrumentation and or HVCA

When the detail design is finally agreed, 'Lakers' will formulate an accurate cost, implementation programme and develop accurate inventory documentation for procurement.

Because the nature of 'Lakers' ability to openly discuss the detail constructability of projects, in many cases it is possible for initial work to commence whilst detail design and procurement is still under final review.

Note: All design services may be provided either on fixed price or hourly reimbursable basis.

WORKSHOP AND SITE SERVICES

- ◆ Workshops - 2.5 acres of site with 20,000 sq. ft. of workshops split into two for material segregation. Pipework and steelwork is fabricated to customer specifications using appropriate standards.
- ◆ Site Services - From supplemental maintenance cover to total labour provision, our daily site services teams can provide all required piping & mechanical services.
- ◆ In **High Purity Applications** Lakers use enclosed head Orbital Welding equipment which we recognise as the best proven technology.
 - Enclosed head ensures contamination-free welding
 - Automatic weld monitoring and print out
 - Automatic wire feed
 - Hazardous area capability

*A copy of 'Lakers' High Purity Pipework systems note (Orbital) is included.

- ◆ Reliability, quality, safety and fair trading practices are surely reasons why so many industry majors entrust their site mechanical works to 'Lakers'.

Fabrication

'Lakers' fabricate pipework schedule wall & hygienic tube, in accordance with British, European & American standards (including ANSI B31-3 ASME BPE).

- **Carbon Steel's**
- **Stainless Steels**
- **Chrome's**
- **Nickels**
- **Titanium's**
- **Molybdenum's**
- **Aluminium's**
- **Hastelloy**
- **Incolloy**
- **Monel**

Jacketed pipework is fabricated in carbon steel inner and outer, stainless steel inner with carbon steel outer; and nickel inner with carbon steel outer. Pipework is also fabricated to required standards for linings and coatings such as rubber, galvanised, PVC, epoxy resin and bitumen.

BS5500 Vessels, Tanks & Non-Pressure Vessels

With a rolling capacity of 15mm thick for carbon steel and 5mm thick for stainless steel 'Lakers' fabricate transportable Pressure vessels, tanks and non-pressure vessels in their workshop whilst larger 1off items are pre-fabricated and completed on site.

Welding

'Lakers' employ T.I.G, Orbital, M.I.G & M.M.A welding processes to meet the stringent requirements of the various process industries.

Welders are subject to regular examinations and approved by the leading Insurance Companies.

Fabrication welding and installation is carried out to all relevant BS, EN & ASNI standards these are subjected to radiographic or other non-destructive inspection.

Plant Dismantling and strip out and re-location

'Lakers' can develop a core team of people to identify client's needs and carry out dismantling and relocation of mechanical plants in association with the client.

Pipe Spool Fabrication

Alongside supporting site operations throughout the U.K with the manufacture of pipe spools our Ellesmere Port facility have undertaken large fabrication contracts supplying the Middle East, Asia, Off-shore, pharmaceutical and petrochemical industries. Thus gaining many years of experience in working and adhering to stringent and varied procedures and standards.

Modular Construction

The cost effective service provided by 'Lakers' of modular construction brings many clients the benefit of reduced on-site man-hours, this is achieved by working closely with the client & producing construction designs. Depending upon the client requirement or resource an agreed plan of action is developed. The outcome can be seen below with a variety of modular build units provided to our clients.



Bespoke Sheet Metal Work

'Lakers' can provide customers with purpose designed stainless steel or carbon steel sheet metal fabrications ranging from 0.5 mm through to 6mm thick sheeting.



Bund gate for Airbus

Food Trays for Bakemark



Static Screen Vibration Unit

Pharmaceutical, Health Care & High Purity Pipework Systems to ASME BPE Standards

'Lakers' can provide the expertise to procure, fabricate and install pipework for Water for Injection (WFI), Clean Steam, & Purified Water Systems.



CUSTOMER SERVICE, COMMITMENT TO QUALITY

It is Laker-Vent Engineering's intention to supply and install high purity piping and equipment using the best available materials and welding process to ensure efficient customer service and support.

RAPID RESPONSE TO CUSTOMER NEEDS IS OUR UTMOST PRIORITY

Our skilled workforce of hygienic pipework fabricators and orbital operators are fully trained in the use of orbital equipment and are constantly monitored by Site Q&A Manager.

All welders using orbital equipment have ASME coding and are frequently re-tested.

All welding is fully traceable to our Quality Procedures which are accredited to BS EN ISO 9001-2000 (LRQA Approved).

WHY USE ORBITAL WELDING?

The increased demands of high technology in Pharmaceutical, Semiconductor and food industries in recent years have resulted in an increase in the tendency of plant manufactures to specify the use of orbital TIG welding to meet their increased requirements for purity within the piping systems.

Food and dairy applications specifying automatic orbital welding are increasing as a result of the successful use of orbital equipment in Pharmaceutical installations.

ORBITAL EQUIPMENT USED BY LAKER-VENT ENGINEERING LTD to meet the stringent requirements of ASME BPE

The equipment consists of a tube welder power supply and the use of fully enclosed weld heads which will accommodate a range of tube sizes from 3mm O/D to 190mm O/D, scope for the welding of larger sizes is available if requested.

All the equipment is compact and portable and will run off 240v single phase or 110v. The convenience of the power supply is enhanced by its remote control operation. When used with extension cables it is possible to weld 100 ft from the power supply. We consider the equipment we use to be the best-proven technology,

The power supply is fully programmable so that the complete welding cycle from pre-purge, during which the weld head is filled with inert argon gas, to post purge during which the finished weld is allowed to cool in the presence of argon, is completely automatic. Pre-purge time, controlled arc strikes, pulsation, rotation delay, up to ninety nine levels of current control, down slope and post purge are controlled by the power supply without operator intervention.

High Quality, repeatable welds are made possible by the (+ or - 1%) current control accuracy. Furthermore, the power supply is rugged and stands up well to construction site conditions.

FULLY ENCLOSED WELD HEADS

The weld heads contain an internal rotor, which holds the tungsten and rotates around the work. The tube or pipe, therefore remains in place, which allows the weld to be placed in close proximity to a wall ceiling or bulkhead.

Precise rotational control is provided by a motor with tachometer feedback to the power supply and is automatically calibrated, if the motor is out of the range of calibration the weld sequence cannot be initiated.

WELD JOINT PREPARATION

The success of orbital tube welding in any application is dependent upon the quality of the preparation. The most common joint used for fusion butt welding is a machined square butt joint, *although joint preparation is dependant upon the wall thickness of the tubing that is to be welded. In some cases a wire feed head may be required.*

Laker-Vent Engineering Ltd., use tube squaring machines set up jigs, and alignment tools which are recommended for this purpose. In addition to being squarely cut we ensure that the tube ends are burr free and free from contaminates such as scale, oxides, grease and cutting lubricants, solvent cleaners are used whilst fabrication takes place and as a final clean prior to welding.

Materials for construction of high purity piping systems are supplied for use from supplier which are leaders themselves in the field of quality and documented certification.

We at Laker-Vent Engineering Ltd., will not compromise Quality for cost and as a result we have maintained a very high standard of material supplies and certification to achieve the high level of system cleanliness the client requests.

Where possible we will choose materials from the same heat number but if this is not possible we will ask the supplier for material which will have a narrow band of sulphur content. The result of this control is to retain the repeatability of the weld programme.

SAMPLE WELDS

All operators are required to submit to the Q&A Manager a daily sample weld prior to any construction welding. On each change in size further samples are required, all these samples are logged on the weld record sheets and kept for future reference.

The outstanding feature of the orbital power unit we use is that the power supply can issue a printout of the weld programme used for the samples and the weld procedure, this printout is stored along with the weld sample.

THE ADVANTAGES OF AUTOMATIC WELDING

This is a very practical method of welding and the advantages are many. The welding equipment used by Laker-Vent Engineering Ltd. ensures precision and repeatability, which will produce a clean weld of the highest quality.

Laker-Vent Engineering Ltd., are confident of their ability and the ability of the equipment they use to meet the highest quality of pipework fabrication and orbital welding for the Pharmaceutical, food and dairy industries.

Site Assembly

Site fabrication, installation & testing of pipework in the following specification types.

- Hygienic tube to ASME BPE standards.
- Carbon steel to ASME B31.3, BS & EN standards.
- Stainless steel to ASME B31.3, BS & EN standards.
- Copper
- Nickel, Hastelloy and other exotics to ASME B31.3, BS & EN standards.
- PVC and polypropylene to ASME B31.3, BS & EN standards.
- Jacketed pipework can be fabricated in carbon steel inner and outer, stainless steel inner with carbon steel outer; and nickel inner with carbon steel outer, or any other client requirement all to ASME B31.3, BS & EN standards.

In addition to fabrications in the above material installations are carried out in other materials notably PTFE Lined, Chrome-Molly, Cast iron, Glass, Titanium and other exotic metals.

Site assembly of polypropylene is by the use of fusion welding equipment with manual welding if required. Threaded joints are also used with back welding when necessary. PVC is assembled by the solvent adhesive method.

Flanged or Mechanical Coupling Joints are used for cast iron piping.

Gas piping and installation is carried out in accordance with the relevant BS Codes of Practice.

Term Contracts

'Lakers' are a pro active Company willing to develop strong working relationships with clients, you can see by our long term relationships with companies that we can be relied upon as an integral part of our clients team.

To achieve the above listed below are various methods that can be developed to help give the client a better all round service and reduce the risk to both parties, thus in most cases reduce unnecessary cost.

- Early Involvement in putting together pre-sanction budgets, this will give an accurate figure upon approval, leaving client with no over spend worry.
- Work with client on an open book and target cost basis; this gives all parties an incentive to reduce actual cost.
- Work with client on agreed schedules or daywork systems monitored by both parties, with a rebate scheme incentive based around yearly volume targets.

If you require further information upon the term contract information above please call to arrange a formal presentation.

For further information see schedule of rates page 16

Business Strategies

You will see below the principals that guide us in our working relationships.

Mission Statement:

"To be recognised as the premier provider of cost effective services in our markets through dedication to programmes of investment in personnel, controls, technology and procedures while persuing profitable growth".

Strategy:

Our strategy to achieve the mission is:

1. To continuously improve the quality of our services and products to our customers.
2. To continuously improve safety in the workplace.
3. To continuously improve efficiency and productivity.
4. To provide an environment where our people can maximise their own and the organisations potential.
5. To grow profitably in a competitive environment.
6. To continuously improve lead times and reduce direct costs and overheads.

Values:

Our values for implementing the statergy

1. To empower individuals and teams with responsibility and accountability.
2. To value our people to use their creativity to innovate and bring about continual improvement.
3. To act with trust and integrity.
4. To be open-minded.
5. To mean what we say.
6. To create pride within the business.
7. To encourage participation and give support where needed.

Unit Schedule of Rates

Term Contracts are carried out using:

A Schedule of Rates as a basis for charging for all operations carried out and any materials supplied.

The rates would be compiled to cover any relevant material specifications and the subsequent Installation Operations.

A unit rate would be provided for the supply and installation of each item by size and would include a set of rates for any necessary supports, Insulation, Installation of equipment or other associated works.

The costs to be included within the schedule of rates would be agreed with the customer, and could cover all or part or indeed additional services such as, all necessary personnel inclusive of expenses, National Insurance, Holiday Payment etc., all erection equipment, scaffolding, crantage, transport, tools, electrodes, oxygen, acetylene and other constable's, loading, off loading and handling, testing and commissioning the completed works, company overheads and profits.

This method of charging for a contract benefits the customer in a number of ways.

- a) Ensure a fixed price basis for a contract whilst reducing the lead up time required after design and detail drawings have been completed.
- b) Enables erection etc, to proceed on any fully detailed sections of a project, whilst design and detailing is still in progress.
- c) Ensures the customer only pays for the work actually installed.
- d) Provides the customer with a method by which additional work can be 'price checked', prior to issue of instructions to proceed.

Labour Hire - Daywork Rates

Labour of various classes are hired to customers and charged at an hourly rate:

- Designers
- Pipefitters
- Coded Welders
- Pipefitter/Welders
- Mechanical Fitters
- Riggers
- Scaffolders
- Painters
- Thermal Insulating Engineer
- Assistants

The cost per hour can be fully inclusive of, Wages, Insurance, Statutory Payments, Travelling Expenses, Outdoor Allowances, Normal Hand Tools, Workbenches, Ladders and Gas Welding and Cutting Equipment, Supervision, Lifting Tackle up to one ton plus all overhead charges on costs and profit.

The following costs, which cannot be realistically incorporated in the hourly rate would be charged separately:

Special Lifting Equipment And Cranage	Hire Cost plus Percentage
Diesel Welding Equipment	Price per week
Diesel Fuel	Cost plus Percentage
Transformer Welding Equipment	Price per Week
Argon Welding Equipment	Price per Week
Argon Gas	Cost plus Percentage
Special Scaffold	Hire cost plus Percentage
Consumables, i.e. Gases/ Electrodes	Cost plus Percentage
Supply of Materials	Cost plus Percentage

The hourly rate would be adjusted to suit the specific requirements of a customer and all our operatives are fully covered in respect of Employers and Public Liability Insurance

COMPANY INSURANCE'S

Laker-Vent Engineering Limited

Employers Liability Insurance

Cover : £10m. Any one accident including all costs.

Territorial Limits : The United Kingdom, Channel Islands, the Isle of Man
Extended to include - elsewhere in the world in respect of
1) The performance of work in E.U. countries and on ships at sea
(Exclud USA/ Canada jurisdiction)
2) Commercial visits by UK resident employees

Extensions : Indemnity to Principal
Includes loan of labour if specific conditions as agreed with insurers are used.

Insurer : D A Constable at Lloyd's

Policy No. GK0983604

Renewal Date : 19th December 2009

Public & Products Liability Insurance

Cover : Liability at law for damages and claimant's costs and expenses in respect of accidental injury and loss of or damage to material property occurring during the period of insurance. Includes negligence of sub-contractors to the same extent as the insured. Includes design work unless supplied separately for a fee and Products Financial Loss subject to a limit of £100,000

Territorial Limits : As Employers Liability, plus Products Liability anywhere in the world arising from products supplied from the "UK"

Indemnity : Public liability - £5M. any one accident.
Products liability - £5M. any one accident and in aggregate in the period of insurance.

Excess : £2500 on Property Damage increased to £10,000 under Financial Loss cover

Insurers : D A Constable at Lloyd's

Policy No: GK0983604

Renewal Date : 19th December 2009

Contract Works and Plant Insurance

Cover : Maintenance Guarantee period confirmed at 12 months and not "visists only".
Contract Works own Plant and Hired-in Plant

Territorial Limits : As Employers Liability, plus Products Liability anywhere in the world arising from products supplied from the "UK"

Indemnity : Public liability - £2.5M Contract Works
£300,000 Own Plant
£1.1M Hired-in Plant

Insurers : Zurich Commercial

Policy No: AJ217097

Renewal Date : 19th December 2009

Motor Fleet Insurance

Cover : Comprehensive with a £100 AD excess

Indemnity : Third party Indemnity Limits.
Injury- Unlimited
Damage- £5M

Insurers : Zurich Commercial

Policy No: 300/FH187855

Renewal Date : 19th June 2009

Company Reference Listing

- Indicates Power Plant or HP Steam Services
- Indicates Pharmaceuticals
- Indicates Paper Plants
- Indicates Oil, Gas & Chemicals
- Indicates Food & Brewing
- Indicates Automotive & Aero Support
- Indicates Agro Chemicals
- Powder Handling
- Glass Fibre Plants
- Personal Care Products

Client	Contact	Project Description	Work Type	Year	Approximate Value	Status
Chemdal Ltd		Super Absorbents	Pipework & Mechanical Installation	1993/1994	£1,500,000	Complete
Courtaulds Engineering	Mr. Tony Cooper	Aroma Plant at B.B.A Widnes	Pipework & Mechanical Installation	1993	£800,000	Complete
Mowlem Engineering	Mr Steve Jones	Combined Heat & Power Plant Harworth Colliery	Pipework, Fabrication & Erection	1993	£460,000	Complete
Warwick International	Mr Phil Bond	Extensions to Existing Plants	Pipework Fabrication & Installation	1993 to Date	£200,000 Per Year	On-Going
Courtaulds Engineering	Dr Beverley Stanford	FSA Grimsby Technical Absorbents	Pipework Fabrication & Installation	1994	£390,000	Complete
Zeneca Macclesfield	Mr John Davies	DA1 Expansion	Pipework Fabrication & Erection	1994/95	£360,000	Complete
Biwater Process	Mr Hugh Jones	Hays Chemicals Sanbach	Pipework Fabrication & Installation	1995	£200,000	Complete
B.B.A Widnes	Mr Paul Townsend	Design & Build New Aroma Plant	Pipework Fabrication & Installation	1995	£250,000	Complete
Fluor Daniel	Mr. John Shields	Bridgewater Paper Dip 3 Tie Ins	Pipework Fabrication & Installation	1995	£188,000	Complete
Solvay Interox	Mr Chris Yeardsley	PBS 4	Design Build Powder Handling Plant	1995	£750,000	Complete
Zeneca Macclesfield	Mr John Davies	Development Pures K300	Pipework Fabrication & Installation	1995	£500,000	Complete

Client	Contact	Project Description	Work Type	Year	Approximate Value	Status
Zeneca Engineering	Mr Alan Barris	A2 Project Zeneca Huddersfield	Pipework fabrication & Installation	1996	£1,150,000	Complete
Mowlem Engineering	Mr Bob Bennett	Solvay Interlox Distillation Plant	Pipework Fabrication & Installation	1996	£588,000	Complete
Amec Design & Management	Mr Malcolm Gibbons	K240 Project @ Fisons Pharmaceuticals	Design, Fabricate & Install Pipework	1996	£980,000	Complete
Morton International	Mr Colin Shrimpton	A & SP Expansion	Design , Mechanical Installation & Pipework, Fab & Installation	1996	£955,000	Complete
Zeneca Engineering	Mr Alan Barras	PMG2 Zeneca Huddersfield	Pipework fabrication & Installation	1996/97	£1,200,000	Complete
Pall Portsmouth	Mr Martin Jay	Slurry Oil unit Fabrication	Supply, fabricate, package and deliver	1996/97	£380,000	Complete
Courtaulds Engineering	Mr Tony Cooper	CHP Expansion @ Courtaulds Fibres Grimsby	Installation of Plant, Fabrication of Pipework	1997	£450,000	Complete
Zeneca Engineering	Mr Harry Pinckerton	Inters 3 Project @ Zeneca Huddersfield	Detail design, Pipework Fabrication and Installation	1997	£1,100,000	Complete
Norbrook Labs Northern Ireland	Dr Ivan Martin	New Veterinary Drug Manufacturing facility	Design, Fabrication & Installation of Pipework	1997/98	£250,000	Complete
Process Engineering Services	Mr Mark Roberts	Upgrade of Pharms facility at Thornton & Ross Huddersfield	Design, Fab & Erect pipework	1998	£380,000	Complete
ML Labs	Mr Peter Brown	Upgrade of Pharms Facility	Design Fab & Erect Pipework & Equipment	1998/99	£110,000 £65,000	Complete
Jacobs Engineering	Mr Mike Boyes	Hep B 2000 Project	Detail Design	1999	£750,000	Complete
AstraZeneca	Mr Paul Yowds	SSMF Project	Detail Design, Procurement, Piping & Mechanical Installation	1999	£1,800,000	Complete
Balfour Beatty	Mr John Cherry	Dundee waste to Energy Plant	Detail design, Piping & Mechanical Fab & Install	1999	£1,600,00	Complete

Client	Contact	Project Description	Work Type	Year	Approximate Value	Status
Kvaerner Construction	Mr Kevin Smith	Bridgewater Paper CHP	Detail Design Piping & Mechanical Fab & Install	1999/2000	£980,000	Complete
Akross Chemicals	Mr Tony Duffy	New Phosphates Plant	Piping & Mechanical Fab & Install	1999	£390,000	Complete
Epichem	Mr Phil Jacobs	Chloride Salvation	New Piping & Mechanical work	1999/2000	£250,000	Complete
Peboc Eastman	Mr Steph Fell	PB1 Expansion	Design Piping & Mechanical Works	1999/2000	£250,000	Complete
Jacobs Engineering	Mr Aiden Dooley	Orion Project at Rhodia Pharma	Pipework, Steelwork & Mechanical Installation	2000/2001	£3,800,000	Complete
CEL International	Mr Ron Smith	P&G Longbenton	Piping & mechanical works	2001	£1,300,000	Complete
Addison Projects	Mr Markus Addison	Whitbread Brewery	CHP Pipework Fab & Install	2001	£50,000	Complete
CEL International	Mr Gareth Davies	Genzyme Cambridge	LSP1 Piping & Mechanical	2001	£1,100,00	Complete
Huppmann GmbH	Mr Ian Haywood	Carlsberg Tetley Northampton	Dissinvestment Works	2001	£338,000	Complete
CEL International	Mr Jason Holland	Genzyme Cambridge	LSP2 Piping & Mechanical	2001/2002	£1,400,00	Complete
Thermal Transfer	Mr Chris Mosley	Ipsen Biopharm	Pipework Services	2001	£130,000	Complete
Akcross Chemicals	Mr Tony Duffy	Term Contract Works	Piping & mechanical	2001/2002/2003	£100,000 per year	On-Going
Jacobs Engineering	Mr Aiden Dooley	Boston Project	Pipework, & Mechanical Installation	2001	£250,000	Complete
MDS	Mr George Lambert	Rolls Royce Bristol	New Aero Engine Test Facility	2002	£160,000	Complete
CEL International	Mr Lorne Clark	Acordis Chems Spondon	15AA Modernisation	2002	£187,000	Complete
CEL International	Mr Lorne Clark	Acordis Chems Spondon	Department 4	2002	£42,000	Complete
CEL International	Mr Lorne Clark	Acordis Chems Spondon	Sulphuric Acid Mods	2001/2	£45,000	Complete
CEL International	Mr Ian Barter	Vitrex Rotherham	New plant Installation	2002	£545,000	Complete
Shanks Environmental	Mr Bryan Moore	Shanks Liverpool	Nutrilisation Project	2002	£240,000	Complete
PPG Industries	Mr James Deveau	Furnace Plant six-month shutdown	Pipework Steelwork, HVAC, Civils, Insulation Scaffolding	2002/03	£3,424,000	Complete

Client	Contact	Project Description	Work Type	Year	Approximate Value	Status
Rosser & Russel	Rod Wallace	Stainless Steel process pipework for Burger Plant	Supply, Pipework fabrication and installation	2004	£450K	Complete
Acordis Acetate	Eric Jones	Detail Design, Pipework and mechanical works for new Filter Tow Expansion	Design, pipework & mechanical installation	2003/04	£800K	Complete
RPS/GWU	Dr Kulbe	Cottam Power Station Flue Gas De-Sulphurisation Plant	Pipework & Mechanical Services	2004/05	£980K	Complete
Airbus	Chris Dougal	Airbus Filton Test facility	Detail design build and commissioning of new Fuel test Facility	2004/05	£3.8M	Complete
Projen	Martin Seabrook	GSK Stevenage	Small module modifications	2005	£350K	complete
Mowlem	Mr. Dave Ashcroft	Castle Cement	Piping and Mechanical Services	2005	£130K	complete
Amec	Mr. Simon Pickup	Extension to existing Veterinary Drugs complex	Hygenic & non-hygenic Pipework	2004/05	£145K	Complete
Novartis Vacines	Mr Graham Shoel	D4 Trade Pipework fabrication & Installation	Supply, Pipework fabrication and installation	2005/07	£6.1m	Complete
Cargill	Mr Jim Yates	Detail Design, Pipework and mechanical works for new Whrat Plant	Design, - pipework -mechanical installation	Sept 2006	£4.0m	Complete
Eli Lilly Liverpool	Mr Jonathan Foote	Mechanical Term	Pipework & Mechanical Services	Ongoing	£700k p/a	Term contract
Airbus	Mr Chris Dougal	Airbus-Filton Test facility	12-Monthly maintenance	2005/06	£110k p/a	Complete
CEL International	Mr Daryn Jenkins	Genzyme Cambridge	Sevelamer Piping & Mechanical	2007	£2.5m	Complete
Baker Petrolite	Mr Paul Harding	Baker Petrolite Knowsley	Plant upgrades	2006/07	150k p/a	Complete
PZ Cussons	Mr John Gorman	Supply, Fabrication and Installation of Process and Services Pipework & Mechanical Plant Installation	New Process Production Facility Manchester	2007/08	£1.2m	Completion forecast April 08

QUALITY STATEMENT

“Our goal is to deliver our services, products and administrative support functions in full accordance with our own high standards and with mutually agreed specifications and requirements in order to satisfy the needs of our clients every time as planned “



.....
Chief Executive,
Laker-VentEngineeringLimited

MISSION STATEMENT

Our mission is

“To be recognised as the premier provider of cost effective services in our markets, through dedication to programmes of investment in personnel, controls, technology and procedures while pursuing profitable growth”.

A handwritten signature in black ink, appearing to be 'M. A.', written in a cursive style.

.....
Chief Executive
Laker-Vent Engineering Limited.

Health and Safety at Work Act 1974

GENERAL STATEMENT OF POLICY

Our policy is to provide and maintain safe and healthy working conditions, equipment and systems of work for all our employees, and to provide such information, training and supervision as they need for this purpose.

We also accept our responsibility for the health and safety of other people who may be affected by our activities.

The allocation of duties for safety matters and the particular arrangements which we will make to implement the policy are set out below (in the safety policy document, abstracts available on request).

The policy will be kept up to date, particularly as the business changes in nature and size.

To ensure this, the policy and the way in which it has operated will be reviewed every year.



Signed

**R.G. Ventre
CHIEF EXECUTIVE**

Date 27/03/02



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Laker-Vent Engineering Ltd
Ellesmere Port, Cheshire
United Kingdom**

*has been approved by Lloyd's Register Quality Assurance
to the following Quality Management System Standards:*

ISO 9001:2000

The Quality Management System is applicable to:

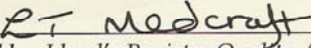
***Fabrication and installation, of pipework typically
for the chemical, petrochemical, gas,
pharmaceutical and other process industries.***

Approval
Certificate No: LRQ 0924229

Original Approval: 10 February 1994

Current Certificate: 1 March 2006

Certificate Expiry: 28 February 2009


Issued by: Lloyd's Register Quality Assurance Limited



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*This document is subject to the provision on the reverse
71 Fenchurch Street, London EC3M 4BS, United Kingdom. Registration Number 1879370*

*This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.
The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001
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LLOYD'S REGISTER QUALITY ASSURANCE

COMPANY & SAFETY STRUCTURE

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